#### In the claims:

- 1. (original) An apparatus for forming a security product comprising a printing press and diffraction grating forming means.
- 2. (original) An apparatus as claimed in claim 1 wherein the printing press comprises any one or more of a
  - a) a feed system;
  - b) means to carry an image to be printed;
  - c) means to apply an ink to;
  - d) means to dry or cure the ink; and
  - e) means to carry a printed security product.

### 3. (cancelled)

- 4. (curently amended) An apparatus as claimed in any one of claims 2 or 3 claim 2 wherein the means to carry an image comprises at least one or more cylinders or a plate.
- 5. (cancelled)
- 6. (curently amended) An apparatus as claimed in claim  $\underline{4}$  [[5]] wherein each cylinder carries an engraved image.

## 7-8. (cancelled)

- 9. (curently amended) An apparatus as claimed in any one of the previous claims claim 1 wherein the printing press comprises in line, an apparatus to transfer the diffraction grating to a substrate.
- 10. (curently amended) A method for forming a security product comprising the steps of:
  - a) providing a sheet of base material, said sheet having an upper and lower surface and being a component of the security product;

- b) forming a diffraction grating on at least a portion of the upper surface of the base material; and
- c) depositing a metallic ink on at least a portion of the diffraction grating; or
  - b) providing a sheet of base material, said sheet having an upper and lower surface;
  - c) depositing a metallic ink on at least a portion of the diffraction grating; and
  - d) forming a diffraction grating on at least a portion of the metallic ink.
- 11. (original) A method for forming a holographic diffraction grating on a substrate comprising the steps of:
  - a) applying a curable compound to at least a portion of the substrate;
  - b) contacting at least a portion of the curable compound with diffraction grating forming means;
  - c) curing the curable compound and
  - d) depositing a metallic ink on at least a portion of the cured compound.
- 12. **(original)** An in-line method of printing on a substrate using a conventional printing press apparatus together with means for forming a diffraction grating, comprising the steps of:
  - a) forming a diffraction grating on a discrete portion of the substrate; and
    - b) depositing a metallic ink on at least a portion of the diffraction grating.
- 13. (curently amended) A method for forming a holographic diffraction grating as claimed in claim 11 on a substrate comprising the steps of:
  - a) depositing on at least a portion of the substrate a composition comprising a metallic ink admixed with a curable compound;
  - b) forming a diffraction grating on at least a portion of the composition.
- 14. (original) A method for forming a holographic diffraction grating comprising the steps of:
  - a) providing a sheet of base material;
  - b) depositing a release coating to at least a portion of the base material;
  - c) depositing a curable compound on at least a portion of the coated base material;
  - d) forming a diffraction grating on at least a portion of the curable compound;
  - e) depositing a metallic ink on at least a portion of the diffraction grating; and

f) depositing an adhesive on at least a portion of the metallic ink.

### 15-18. (cancelled)

- 19. (curently amended) A method as claimed in any one of claims 10 to 18 claim 10 wherein the thickness of the metallic ink when deposited on a substrate is sufficiently thin as to permit the transmission of light therethrough.
- 20. (original) A method as claimed in claim 19 wherein the percentage of light transmission is at least 30%.

# 21-22. (cancelled)

- 23. (original) A method as claimed in claim 19 wherein the optical density of metallic ink when deposited is in the range of light transmission
- 24. **(original)** A method as claimed in claim 23 wherein the optical density is in the range of 0.2 to 0.8 as measured by a Macbeth densitometer.

# 25-34. (cancelled)

- 35. (curently amended) A method as claimed in any one of claims 16, 17, 27 to 34 claim 12 wherein the step of forming of a diffraction grating on a substrate may comprise depositing a curable composition on at least a portion of the substrate.
- 36. (original) A method as claimed in claim 35 wherein the curable composition is a lacquer.

# 37. (cancelled)

38. (curently amended) A method as claimed in claim [[35,]] 36 [[or 37]] wherein the curable lacquer is <u>curable cured</u> by means of an ultraviolet (U.V.) light or an electron beam.

### 39-40. (cancelled)

41. (curently amended) A method as claimed in any one of claims 35 to 40 claim 35 wherein the diffraction grating is formed on the surface of the curable composition as it is disposed on the substrate.

### 42-45. (cancelled)

- 46. (curently amended) A method as claimed in any one of claims 10 to 45 claim 10, wherein the metallic ink comprises metal pigment particles and a binder.
- 47. (original) A method as claimed in claim 46 wherein the pigment particles comprise any one or more selected from the group comprising aluminium, stainless steel, nichrome, gold, silver, platinum and copper.
- 48. (original) A method as claimed in claim 47 wherein the thickness of pigment particles is in the range 100 to 500 angstroms.
- 49. (original) A method as claimed in claim 48 wherein the thickness of pigment particles is in the range of 190 to 210 angstroms.

### 50-51. (cancelled)

- 52. (curently amended) A hologram obtainable obtained using the method of any one of claims 10 to 51 claim 10.
- 53. (new) A hologram obtained using the method of claim 11.
- 54. (new) A method as claimed in claim 11, wherein the metallic ink comprises metal pigment particles and a binder.
- 55. (new) A method as claimed in claim 46 wherein the pigment particles comprise any one or more selected from the group comprising aluminium, stainless steel, nichrome, gold, silver, platinum and copper.

- 56. (new) A method as claimed in claim 47 wherein the thickness of pigment particles is in the range 100 to 500 angstroms.
- 57. (new) A method as claimed in claim 48 wherein the thickness of pigment particles is in the range of 190 to 210 angstroms.